STANDARD SPECIFICATION

Model NSX-2100H

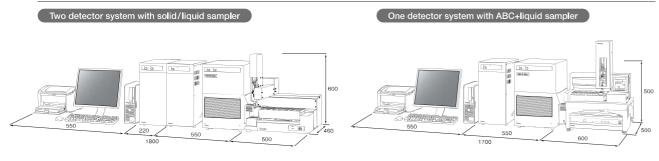
Trace Nitrogen, Sulfur and Halogen Analyzer system utilizing oxidative sample combustion.

	Trace	Trace Elemental Analyzer NSX-2100H			
Samples	Solid, N	Non-aqueous liquid, Gaseous, LPG			
Analytical method	Ox	idative Pyrolysis and detection			
Furnace	Max. 1,100°C, two part independent	controlled. Horizontal electric furnace HF-210. Open/Close type.			
Detector	Ultraviolet Fluorescence (UVFL) for Sulfur	- Model SD-210, temperature controlled cell			
	Chemiluminescence (CLD) for Nitrogen	- Model ND-210. temperature controlled cell			
	Microcoulometry for Chlorine and Sulfur	- Model MCD-210.			
Measuring range	UVFL-Sulfur	solid: 0.05-10,000µg/g. liquid: 0.05 - 5,000µg/ml			
	CLD-Nitrogen	solid: 0.5-5,000µg/g. liquid: 0.2 - 5,000µg/ml			
	Coulometry Chlorine	0.01 - 500µg (0.1 - 5,000µg/ml)			
	Coulometry Sulfur	0.05 - 50µg (0.5 - 500µg/ml)			
Typical sample size	Solid	30mg (up to 150mg)			
	Non-aqueos liquid	50µl (up to 100µl)			
Measuring time	UVFL/CLD	3-10min. (simultaneous Nitrogen/Sulfur available)			
	Coulometry	less than 10min			
Gas		Ar and O ₂			
Others		Vacuum pump for ND-210			
Electric		100-240VAC 50/60Hz			

Module specfication	Power consumption	Dimension WDH mm	Mass
Furnace HF-210	1000 VA	320 x 430 x 500	25Kg
Detector SD-210	150 VA	220 x 375 x 500	21Kg
Detector ND-210	300 VA	220 x 375 x 500	22Kg
Detector MCD-210	150 VA	220 x 375 x 500	14Kg

PC	
OS	Microsoft Windows® 10 professional 64bit
Processor	2.4 GHz or more
Memory	2 GB or more
HD	160 GB or more
Drive	one CD-ROM or DVD disk drive
Display	15 inches display or more
Printer	compatible to OS
Port	1 serial port (RS-232C, D-sub9)

●Configuration and dimension examples (unit: mm)



Follow instructions in manuals to correctly install, connect and operate the instruments. Contents of catalogues are subject to change

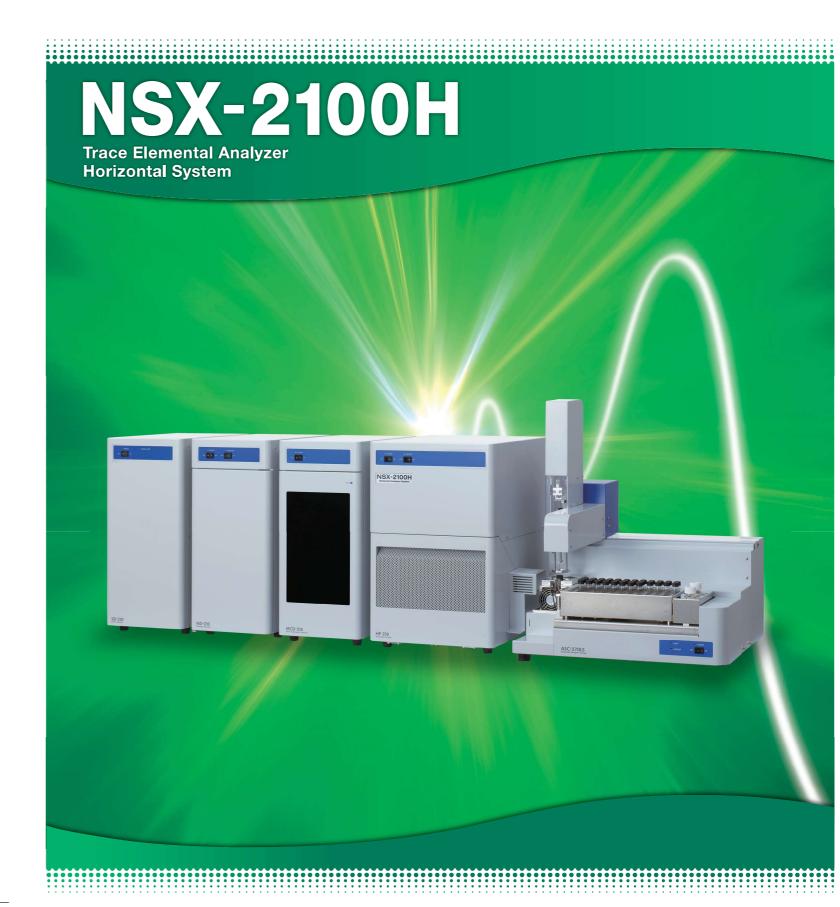
Note: without prior notice when improvements are made in performance. The actual color of the goods may appear different from color printed. All screen images are simulated.

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Nittoseiko Analytech Co., Ltd.

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URL: https://www.mccat.co.jp/global



Fuel, Oil, Lubricant, LPG, Plastics, Powder, Rubber, Coal, Inorganics for the industries of Energy, Chemical, Environment, Electronics, Automobile.

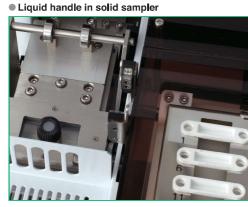
Oxidative combustion technique has been widely recongized and utilized for various purposes.

NSX-2100H: 4 different detectors can be connected to 1 furnace depending on your requirement.

- Nitrogen: Chemiluminescence.
- Sulfur: UVFL, Coulometry.
- Chlorine: Coulometry.
- •S, F, Cl, Br, I: Ion Chromatography.

40 boats for Solid automation







TWO RANGE SELECTION, EASY OF USE.

Simpler sensitivity selection of detector.

μg/g	Sulfur	Nitrogen
High sense	0.05 -10	0.5 - 50
Low sense	1 - 10,000	1 - 5,000

HANDLING LIQUID WITH SOLID SAMPLER.

Solid sampler ASC-240S can handle liquid sample by liquid port. No need to change set up for urgent sample request.

EASY DAILY MAINTENANCE.

Unique Open/Close furnace provide easier daily preparation before start.

LOW RUNNING COST.

Less gas consumption than before by newly designed detector.

MODULARITY, FLEXIBILITY,

Customized system for today's requirement and for future possibility.



Software

Intuitive advanced software will increase usability of protection, operation, and integration.

PROTECTION

Three level login function can protect method and data from unforeseen change.

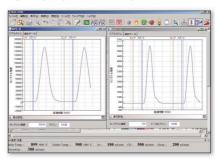


OPERATION

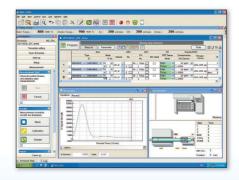
[Stand by] heating, [Auto shut down] function increase operability and save energy.



TREAL TIME MONITOR OF PEAK PROFILE



■ CUSTOMIZABLE DISPLAY LAYOUT AS REQUIRED, SIMPLE or DETAILED.

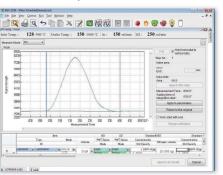


LINK to LIMS

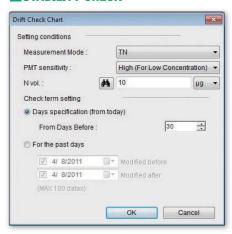
Software Add-in operation will help data handling easier. It can output result data simultaneously in various style as serial port (RS-232C) or file format (CSV, TXT).

■ RECALCULATION. SAVING TIME, SAMPLE and WASTE

Stored peak can be recalcurated, reduce re-analysis.



STABILITY CHECK



Methods in Petroleum Products

Element	Sulfur	Nitrogen	Chlorine	Sulfur
Method of detection	Ultraviolet Fluorescence	Chemiluminescence	Coulometric titra	tion
ASTM	D5453, D6667, D7183, D7551	D4629, D5176, D6069, D7184, D5762	D4929, D5808, D6721, D7457	D3120, D3246
UOP	987-11, 988-11	981-10, 971-00, 936-95	910-07	

MEASUREMENT Principle

UVFL Sulfur (SD-210 detector)

Sulfur Measurement

The sample is injected with argon carrier gas into the pyrolysis tube of high temperature (900 to 1000° C). Sulfur compounds in the sample are pyrolyzed and oxidized with O₂ gas.

$$R-S + O_2 \rightarrow SO_2 + SO_3 + combustion product$$

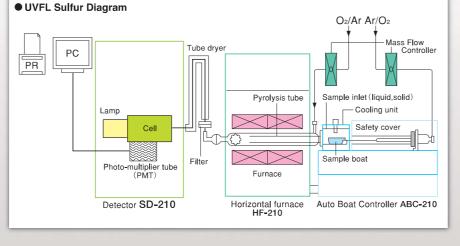
The produced SO₂ gas is excited (SO₂*) by irradiating the ultraviolet ray ν 1 (190-230nm). Then, SO₂* emits the energy (fluorescent ultraviolet ray) and returns to the ground state.

$$SO_2 + h\nu 1 \rightarrow SO_2^* \rightarrow SO_2 + h\nu 2$$

This fluorescent ultraviolet ray v2 (300-400nm) is received by the photomultiplier tube and AREA value is obtained. The sulfur concentration is obtained by calibration curve preliminarily drawn with the standard solution.

■UVFL Sulfur Applications

Sample	Sample siz (μ i)	Rep	Sulfur		Nitrogen	
Sample	Sample 312 (μι)		Result (ppm)	RSD (%)	Result (ppm)	RSD (%)
Naphtha	10	5	181	0.6	1.9	2.9
Light Oil	10	3	133	0.6	10	1.9
Kerosene	10	3	25	1,2	3,5	1,9
Gasoline	10	3	145	1.8	35	1.8
Lubricant Oil	10	5	2870	1,2	5.6	1.2
Heavy Oil	10	3	1340	0.5	99	0.2
Pulp	5mg	3	206	1.6	420	0.7
Polybutylene Terephthalate (PBT)	30mg	5	303	2.6	3.3	3.6



SD-210 Detector



Chemiluminescence Nitrogen (ND-210 detector)

Nitrogen Measurement

Sample is injected into a high-temperature (900 to 1000°C) pyrolysis tube by argon carrier gas. After nitrogen compounds in the sample are pyrolyzed, it is combusted, oxidized, and converted to nitric oxide (NO). After removing moisture from the combustion gas by a dehumidifier (tube dryer), the following oxidation reaction occurs by reaction of NO with ozone.

$$NO + O_3 \rightarrow NO_2 + O_2 + h\nu$$

By this reaction, 590 to 2,500mm wavelength light is generated. The optical intensity of this light is proportional to the NO concentration at a wide frequency range. After emitted light is detected by a photomultiplier tube and signal processing is run, an area value is obtained. Using the relation between area and concentration (calibration curve) obtained from standard solutions, the total nitrogen concentration in the sample is calculated. Though some samples generate interfering substances such as SOx and CO in the process of decomposition to NO, there is little influence on measurement by chemiluminescence method by reduced pressure method.

Oz/Ar Ar/Oz Mass Flow Controller Ozonizer Pyrolysis tube Pyrolysis tube Pyrolysis tube Controller Cooling unit Safety cover Exhaust Vacuum pump Detector ND-210 Horizontal furnace HF-210 Oz/Ar Ar/Oz Auto Boat Controller ABC-210

■Chemiluminescence Nitrogen Applications

	9			
Sample	Sample Size (mg)	Rep	Result (ppm)	RSD (%)
Light Oil	20 µl	3	52	2.1
Heavy Oil	20 µl *	3	2350	1.6
Lubricant Oil	20u l *	3	375	1.8
Polyethylene	12	5	27	3.8
Polycarbonate	13	5	2.5	4.5
Epoxy resin	11	5	31	1.2
Pulp	3	5	3750	2,1
Toner	8	5	355	1.5
Rubber	5	3	270	1.2

ND-210 Detector with Vacuum Pump



*Diluted by toluene

Microcoulometry (MCD-210 detector)

Chlorine Analysis

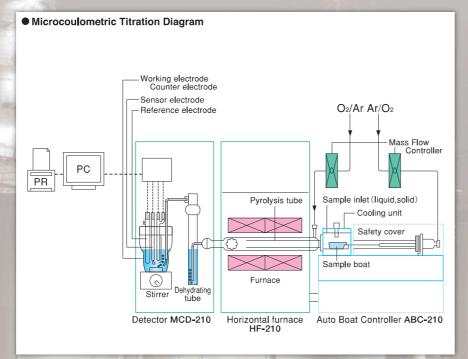
Samples are combusted in an argon/oxygen atmosphere. The resulting hydrogen chloride is led into a titration cell where it is automatically titrated by silver ions generated coulometrically. The amount of chlorine is calculated from the quantity of electricity required for the titration.

 $HCI + Ag^{+} \rightarrow H^{+} + AgCI \text{ (titration)}$ $Ag \rightarrow Ag^{+} + e^{-} \text{ (electrolysis)}$

Sulfur Analysis

Samples are combusted in an argon/oxygen atmosphere. The resulting sulfur dioxide is led into a titration cell where it is automatically titrated by triiodide ions generated coulometrically. The amount of sulfur is calculated from the quantity of electricity required for the titration.

 $SO_2 + I_8^- + H_2O \rightarrow SO_3 + 3I^- + 2H^+$ (titration) $3I^- \rightarrow I_8^- + 2e^-$ (electrolysis)



■Microcoulometry Applications

Chlorine

Sample	Sample Size (mg)	Rep	Result (ppm)	RSD (%)
Toluene	100µl	3	0.14	12.3
Naphtha	100µl	3	0.17	14.1
Lubricant Oil	50 μl	3	34	4.2
Crude Oil	10	3	7.5	3.2
Rubber	10	3	580	2.1
Polycarbonate	20	3	7.9	3.4
Foil	20	3	5.5	6.5
Waste Oil	15u l	3	3600	3.2
Cement	10	3	280	4.1

Sulfur

١	Sample	Injection (mg)	Rep	Result (ppm)	RSD (%)	
	Lubricant Oil A	5μΙ	3	1.20%	3.5	
	Lubricant Oil B	10 µl	3	0.76%	3,5	
	Lubricant Oil C	10µl	3	520	4.3	
	Rubber	15	3	740	3.2	
	Resin	15	3	130	2.4	
	Crude Oil	5	3	120	3.1	
	Coal	10	3	320	6.1	
	Coke	10	3	570	3.2	Ī

■MCD-210 Detector

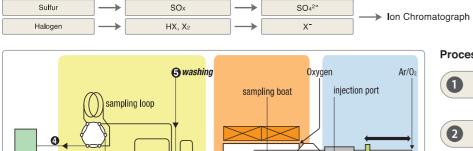


APPLICATION and OPTION

■Prep-station for combustion-IC (Sulfur and Halides) analysis.

Measuring Principle

After samples are thermally digested in Argon atmosphere they are combusted with oxygen and H₂O. Sulfur in the samples changes to SO_x and Halogens turn to Hydrogen Halide and Halogen gas. These elements will be trapped by the absorbent solution, then injected for IC analysis.



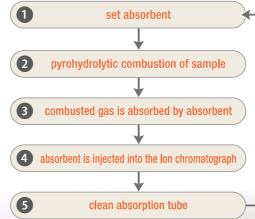
absorbing the combustion gas drain

combustion tube

Process Flowchart

Sample

bag



ASTM: D5987, D7359

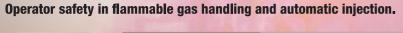
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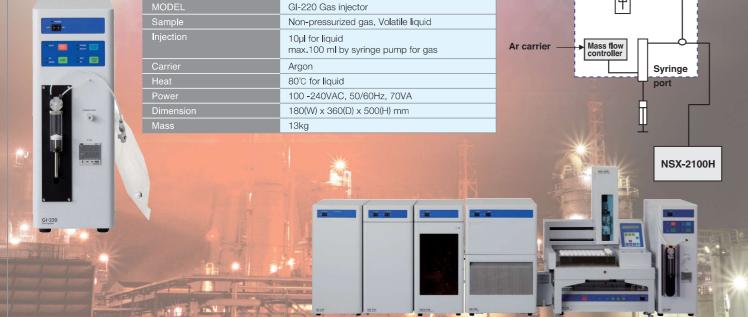
JIS: K7392, R1616, R1603, Z7302

1 absorbent

JIS: K7392, R161 KS: M0180 JEITA: ET-7304A UOP: 991-11

Gas Injector Model GI-220





OPTION

MABC-210



MODEL	ABC-210 Auto Boat Controller	
Sample	Solid, Liquid	
Amount of sample	Solid 150 mg Liquid 100 µl	
Boat	quartz, disposable ceramic	
Boat cooling	Peltier	
Power	100 – 240VAC, 50/60Hz, 40VA	
Dimension	445(W) x 250(D) x 180(H) mm	
Mass	9 ka	

ASC-270LS



MODEL	Automatic sample changer for solid and liquid samples
Sample	Solid, Liquid
Amount of sample	Solid 150mg Liquid 100µl
Boat, number of sample (Solid)	Ceramic, 49 pos.
Vial, number of sample (Liquid)	4ml: 84 pos. 2ml: 120 pos.
Boat cooling	Electronic cooling
Power	100-240VAC, 50/60Hz, 192VA
Dimension	500 (W) x 460 (D) x 600 (H) mm
Mass	27kg

MASC-250L



MODEL	ASC-250L Liquid sample changer
Sample	Liquid (non-aqueous, aqueous)
Injection	max 150µl (depend on sample)
Inj. speed	0.4 - 50µl/sec (depend on sample)
number	50pos in each 2, 4, 6ml vial tray.
Power	100 - 240VAC, 50/60Hz, 180VA
Dimension	460(W) x 320(D) x 470(H) mm
Mass	16 kg

■GI-210



MODEL	GI-210 Gas injector
Sample	Non-pressurized gas, Volatile liquid
Injection	10µl for liquid, 10ml for gas
Carrier	Argon
Heat	80℃ for liquid
Power	100 - 240VAC, 50/60Hz, 20VA
Dimension	220(W) x 200(D) x 110(H) mm
Mass	4ka

OTHER OPTION

GA-211

gas absorption unit for Ion Chromatography analysis



Elements	Sulfur and Halogen compounds
Function	gas absorption of pyrohydrolytic combusted sample
Sample introduction to analyzer	loop, 6-way valve
Absorption tube	10,20 ml
Dispensor	5ml gastight syringe pump
Drain	peristaltic pump
Sample line	PTFE, PEEK
Communication	contact signal to analyzer
Power	100 - 240VAC, 50/60Hz, 50VA
Dimension	250(W) x 430(D) x 500(H) mm
Mass	22Ka

ES-211



MODEL	ES-210 External Solution Selector
Sample	Liquid
Number of sample	max 4
Sample injection	PC control